



SMS FABRICATIONS
SHEET METAL SPECIALISTS

ISO 9001:2015 Certification | Contractors License # 821596
11698 Warm Springs Rd
Riverside, CA 92505

FULL SERVICE MANUFACTURING & INSTALLATION COMPANY

PLANT:

- **27,000 sq. ft. of first class facility**
- **Located ½ mile from the 91 Freeway.**
- **Conveniently located in Riverside for easy access to Orange County, Inland Empire, L.A. County & San Diego County.**

EXPERTISE:

- **Air Pollution Equipment**
- **Burners**
- **Chemical Equipment**
- **Concrete Reinforcement**
- **Conveyors**
- **Counter Tops**
- **Duct Work**
- **Electrical Enclosures**
- **Food Processing**
- **Grease Duct Hoods**
- **Hoppers**
- **Junction Boxes**
- **Machine Guards**
- **Medical/Pharmaceutical**
- **Power Generators**
- **Product Packaging**
- **Refrigeration**
- **Safes**
- **Screen Printing**
- **Signs (Custom)**
- **Water Tanks**
- **Water Fountains**

MATERIALS:

Custom welding and fabricating in:

- **Stainless Steel**
- **Carbon Steel**
- **Aluminum**
- **Galvanized Iron**
- **Copper**
- **Brass**

EQUIPMENT:

- **HK FL 3015 Laser**
6.0 kw, Accuracy .0039 over 120"
Repeatability .001"
5' x 10' sheet size
Steel- 1.25", SS 304 - .075", Alum- .50"
- **HK FS 3015 Falcon Laser**
4.0kw Fiber, Accuracy .0039 over 120"
Repeatability .001"
5' x 10' sheet size
Steel- .750", SS 304 - .375", Alum- .300"
- **Flow I-6012 Waterjet**
6.5' x 12' table, 87,000 psi,
Materials: metal, stone, glass & composite
Range of material 1/16" – 8" thick
Up to ¼" Stainless Steel
- **CNC Punching / Stamping:**
1 345 Amada Queen 58 Tool Turret Punch
- **Precision Forming:**
Up to ¼" Plate to 12ft.
- **Precision Shearing:**
Up to 3/8" Plate, ¼" Stainless Steel.
- **Precision Rolling:**
Up to ¼" Plate 8 ft. long
- **Welding:**
Mig, Tig, Arc up to ¾" thick.

SOFTWARE:

- **Radan 2005 CAD/CAM systems**
- **Imports IGES, STEP - All Versions, SAT- version 6, DXF & DWG files**
- **Built in Nesting Solutions, True Shape Nesting Module**
- **Auto Profiling**
- **Raduct, Complete Duct Fitting Library**
- **2D/3D CAD Module**
- **AutoCad 2005**

Please call **Scott Sligar** at (951) 351-6828 or Fax (951) 351-8080 Cell: (714) 273-3833
Check out our website at www.sheetmetalspecialists.com. You can e-mail us with your drawings at scott@sheetmetalspecialists.com