



ISO 9001:2015 Certified / Contractors License # 821596  
11698 Warm Springs Rd.  
Riverside, Ca 92505

## A Full-Service Manufacturing & Installation Company

### PLANT:

- 27,000 sq. ft. of first class facility
- Located ½ mile from the 91 Freeway.
- Conveniently located in Riverside for easy access to Orange County, Inland Empire, L.A. County & San Diego County.

### EXPERTISE:

- Air Pollution Equipment
- Burners
- Chemical Equipment
- Concrete Reinforcement
- Conveyors
- Counter Tops
- Duct Work
- Electrical Enclosures
- Food Processing
- Grease Duct Hoods
- Hoppers
- Junction Boxes
- Machine Guards
- Medical/Pharmaceutical
- Power Generators
- Product Packaging
- Refrigeration
- Safes
- Screen Printing
- Signs (Custom)
- Water Tanks
- Water Fountains

### MATERIALS:

Custom welding and fabricating in:

- Stainless Steel
- Carbon Steel
- Aluminum
- Galvanized Iron
- Copper
- Brass

### EQUIPMENT:

- HK FL 3015 Laser  
6.0 kw, Accuracy .0039 over 120"  
Repeatability .001"  
5' x 10' sheet size  
Steel- 1.25", SS 304 - .075", Alum- .50"
- HK FS 3015 Falcon Laser  
4.0kw Fiber, Accuracy .0039 over 120"  
Repeatability .001"  
5' x 10' sheet size  
Steel- .750", SS 304 - .375", Alum- .300"
- Flow I-6012 Waterjet  
6.5' x 12' table, 87,000 psi,  
Materials: metal, stone, glass & composite  
Range of material 1/16" – 8" thick  
Up to ¼" Stainless Steel
- CNC Punching / Stamping:  
1 345 Amada Queen 58 Tool Turret Punch
- Precision Forming:  
Up to ¼" Plate to 12ft.
- Precision Shearing:  
Up to 3/8" Plate, ¼" Stainless Steel.
- Precision Rolling:  
Up to ¼" Plate 8 ft. long
- Haeger 618 Press  
Force Range: 900 lbs. (4Kn) to 12,000 lbs.  
(53Kn), Repeatability: +/- 2% of force setting,  
Throat Depth: 18" (457 mm), Fastener Range:  
M2 to M10, Clinching Capability: 1mm to 6mm  
combined thickness
- Welding:  
Mig, Tig, Arc up to ¾" thick.

### SOFTWARE:

- Radan 2005 CAD/CAM systems
- Imports IGES, STEP - All Versions, SAT- version 6, DXF & DWG files
- Built in Nesting Solutions, True Shape Nesting Module
- Auto Profiling
- Raduct, Complete Duct Fitting Library
- 2D/3D CAD Module
- AutoCad 2005

Contact us at (951) 351-6828 or Fax (951) 351-8080

Check out our website at [www.sheetmetalspecialists.com](http://www.sheetmetalspecialists.com). You can e-mail us with your drawings at [info@sheetmetalspecialists.com](mailto:info@sheetmetalspecialists.com)